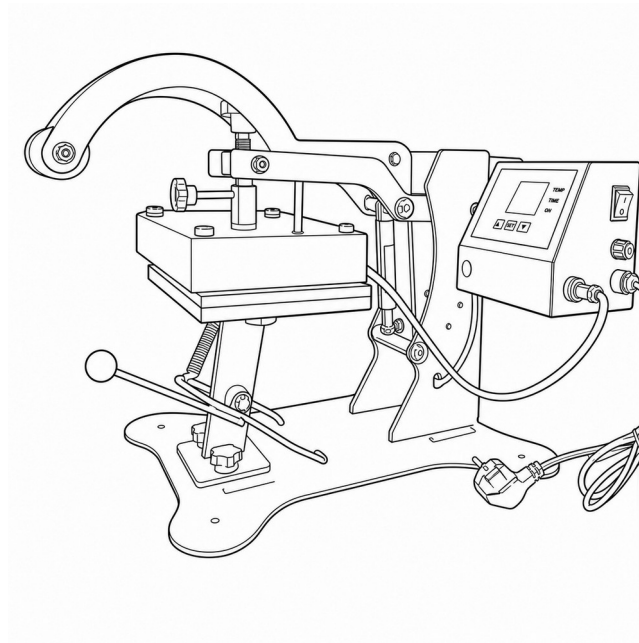


B E I N S E N

Pocola

Compact 15 × 20 cm manual transfer press



User Manual
and Safety Instructions

Empowering Your Personalization Needs.

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Page numbers are indicative and may vary slightly depending on the specific length of the sections for this model.

01

Introduction and Equipment Description

The Beinsen Pocola is an ultra-compact manual sandwich press with a 15 × 20 cm plate. Its reduced size and contained weight make it the ideal solution for sublimating patches, labels, small textile pieces and small flat substrates in reduced spaces. GY-04 digital controller and lever arm with firm closure.

Applications

Sublimation, HTV vinyl and transfer on patches, labels, textile stickers, small garment pieces and flat substrates up to 15 × 20 cm. Suitable for entrepreneurs, small workshops and occasional work on small substrates.

Main components

- Upper heating plate 15 × 20 cm
- Lower plate with pad
- Lever arm for manual closing
- GY-04 digital controller
- Compact Beinsen orange frame

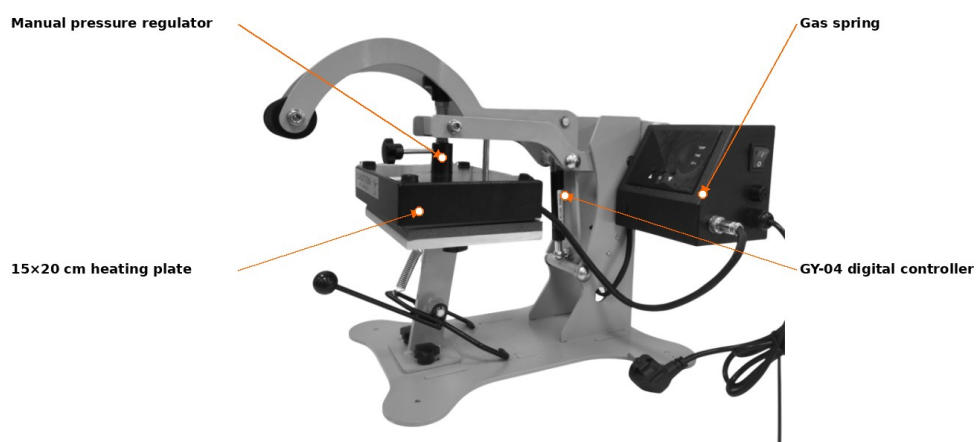


Fig. 1 · Main components of the Beinsen Pocola.

02

Technical Specifications

Model	Pocola
Press Type	Sandwich
Operating Mode	Manual
Display Model	GY-04
Touch screen	No
Memories	No
Timer Range	0 – 999 seg.
Plate Size	15 × 20 cm
Interchangeable Plates	No
Maximum Temperature	225 °C
Voltage	220 V
Power	500 W
Net Weight	16,15 kg
Gross Weight	18 kg
Package Size	58 × 45 × 48 cm

Technical specifications may vary slightly depending on the manufacturing batch configuration. Refer to the equipment identification label for the exact data of your unit.

03

Critical Safety

Read all warnings carefully before operating the equipment. Failure to follow these instructions may result in serious injury, property damage or void the warranty.

Risk of burns

The heating plate reaches 225 °C. Although the format is small, thermal gloves are still mandatory. Handle the substrate carefully during the cycle and when removing it.

Lever arm

Operate the lever arm firmly but smoothly. Do not force the system if you notice unusual resistance.

Electrical risk

Connect the equipment only to a grounded socket. Do not handle the equipment with wet hands and disconnect it before any cleaning operation.

Work stability

Work on a firm, level, heat-resistant surface. Although the equipment is compact, leave free space around it for proper heat dissipation.

04

Operation Guide

The Pocola is a compact 15 × 20 cm manual sandwich press for sublimating small substrates. The GY-04 digital controller lets you configure press temperature and time.

Power-on and configuration

- 01 Connect the equipment to the mains and turn on the main switch.
- 02 The GY-04 controller display will light up showing the temperature reading.
- 03 Press SET to enter the configuration menu.
- 04 Adjust the target temperature with the (+) and (–) buttons.
- 05 Press SET again to move to time setting and configure it the same way.
- 06 Press SET to confirm and exit the menu.
- 07 Wait until the upper plate reaches the target temperature.

Pressing process

- 01 Place the small substrate (patch, label, small textile piece) on the lower plate, well centred.
- 02 Apply the transfer paper with the printed side facing the substrate.
- 03 Secure the transfer if necessary.
- 04 Cover with Teflon if the consumable requires it.
- 05 Close the equipment by lowering the lever arm to its stop.
- 06 The timer will start when closing is detected.
- 07 When the alarm sounds, raise the lever arm to open the equipment.
- 08 Remove the substrate and peel off the transfer paper as instructed by the manufacturer.

05

Maintenance and Troubleshooting

Preventive maintenance

- Before each shift, check that the plates are clean and free of debris.
- Clean the plates with the machine cold using a microfibre cloth. Never use water or abrasive products.
- Inspect the integrity of the lever arm and closing mechanism.
- Check the temperature reading with a contact thermometer if you notice inconsistency.
- Request a full inspection of the equipment from an Official Technical Service authorised by Beinsen in case of any persistent anomaly.

Troubleshooting

Problem	Probable cause	Solution
The display does not turn on	Loose power cable	Check the connection and socket. If it persists, contact Beinsen Technical Service.
The plate does not reach the target temperature	Damaged sensor	Turn off and contact Beinsen Technical Service.
The lever arm is hard to close	Miscalibrated mechanism	Stop operation and contact Technical Service.
Marks or uneven transfer	Dirty plate or missing Teflon	Clean the plate and use intermediate Teflon.

To report any issue, request a repair or purchase genuine spare parts, contact exclusively an Official Technical Service authorized by Beinsen.

06

Legal Notice and Trademarks

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Warranty and technical service

To report any issue, request a repair or purchase genuine spare parts, contact exclusively an Official Technical Service authorized by Beinsen. Find the nearest technical service point through the official website.

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